

A full-page photograph of a male worker in a workshop. He is wearing an orange high-visibility work jacket with reflective silver stripes, dark safety glasses, large black earmuffs, and a dual-cartridge respirator mask. He is using a yellow and black angle grinder on a metal workpiece, which is creating a large spray of bright orange sparks. A small blue tag with white text is visible on the worker's jacket pocket. The background is a blurred industrial setting.

Deane.[®]
Apparel

WORKWEAR

THE BRAND SUCCESSFUL BRANDS WEAR

Leaders in workwear since 1932

Today Deane Apparel is the product of more than 85+ years' of skill and knowledge which has seen us become a leader in workwear. The Deane brand has built its reputation on the attributes of toughness, hard work, functionality and longevity. This expertise has earned Deane Apparel iconic status in the workwear category.

With inhouse R & D and Product Development Teams, we are committed to innovation and are proud to create our own workwear designs, patterns and garment specifications. This means we're completely in control of the garment making process. Having a unique mix of large-scale offshore factories and our own local factory allows us to create workwear garments to meet the needs of the toughest working environments.

The quality of our clothes sets us apart. Customers have returned to Deane for decades knowing they can depend on us for functional workwear and protective clothing that has been designed to perform in their environment. Every garment is tested in both the laboratory and in the robust environment of industrial laundry.

Our Deane Workwear range offers a diverse selection of workwear for your business, whether it be our innovative new stretch "movement" range, hi-visibility, our iconic overalls, food garments, chef wear, fire retardant garments right through to layering to keep your employees warm in winter.



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CORPORATE SOCIAL RESPONSIBILITY

Because there's always a better way

We're on a journey towards greater sustainability and social responsibility because this big beautiful planet is home to all of us. We recognise a duty of care to the environment and to the people who share it.

Deane Apparel isn't new to sustainability; our garments have always been designed and constructed to last ensuring longevity and reducing waste. Nor are we alone on this journey. We work with our customers, suppliers and staff for whom sustainability is increasingly a priority, to produce workwear solutions that are kinder to the planet.

Our corporate social responsibility strategy makes a difference in four areas:

1. Ethical Offshore Sourcing

Deane Apparel requires minimum workplace conditions including the freedom to work, zero tolerance for modern slavery and child labour, fair wages and reasonable working conditions from its offshore factory suppliers. These suppliers are independently audited for us by Global Total Quality Assurance provider Intertek, using the international Workplace Conditions Assessment.

2. Sustainable Practices

Deane Apparel's own Christchurch factory not only cuts lead times giving customers the options of short production runs and a broad range of sizes, its garments come without the shipping miles of their international equivalents, trimming our carbon footprint.

Further cuts come from our Packaging Waste Reduction Program introduced in 2018 which has reduced the use of pins, clips and plastic bags in our garment packaging by 95 percent. Over the next year, the remainder of our garments will be packed in compostable bags and plastic box liners by 2021.

We're going green in our workspaces too. We've reduced the need for artificial lighting in our Auckland warehouse by retrofitting it with high-transparency roofing materials. Our offices all have recycling facilities and have moved to low-energy LED lighting.

3. Product Sustainability

Our fabric portfolio is steadily expanding to include sustainable options. We offer several bio and plant-based fabrics with more on the way.

4. A Second Life for Deane Garments

Deane Apparel is an active contributor to The Formary (textilereuse.com); a New Zealand company pioneering textile re-use. We collaborate with other businesses through the Sustainable Business Network (sustainable.org.nz) and we also donate garments to charities such as The Salvation Army (salvationarmy.org.nz), Dress For Success (dressforsuccessnz.co.nz), Holy Cross School (hcsp.school.nz) and Quality Education Services (qes.org.nz).

We treat sustainability the same way we approach the rest of our business; we're always looking for a better way. Our commitment is to work with our customers and our partners to be more sustainable right across the supply chain. We're on the journey and we'd love to have you along too.

BRAND & PRODUCT CUSTOMISATION



ADDING YOUR BRAND LOGO

Applying your company brand and employee names are the best way to promote your company's brand, while encouraging a sense of pride for your employees. Deane Apparel's inhouse branding facility makes adding your brand to our workwear garments seamless at order entry. Our internal management process ensures high quality and prompt delivery.



EMBROIDERY



PRINT SHOP BADGE



SCREEN PRINTING



RETROREFLECTIVE TAPE



CUSTOM ALTERATION
(incl. shortening sleeves, the addition of extra pockets and adding colour to food garments)



TAPE
(incl. adding coloured or branded tape)



FABRICS & QUALITY TESTING

With over 85+ years in the business, we have built enduring relationships with our factories and mills around the world, partners who share our passion for quality and deliver on their promises. At Deane we believe that quality must be built into our workwear from the beginning with fabrics that are durable and easy to care for.

Deane Apparel is so confident with the quality of the product we deliver that we offer a 100% Satisfaction Guarantee. If any garment does not meet your quality expectations, then return it for a replacement or refund.

FABRIC TESTING STANDARDS

Our rigorous fabric testing standards have been refined over the last 85+ years to ensure that Deane workwear garments will perform in your workplace, ensuring the robustness and longevity required for the harshest of work environments. All Deane fabrics are independently tested to these standards prior to garment manufacturing.

QUALITY CONTROL

All garments carrying the Deane brand have been engineered by our team of local Designers, Product Managers and Pattern Makers to ensure the best functionality, performance and garment fit.

During the production process, all garments are subjected to our Deane quality inspection process, ensuring that every Deane garment is of the highest quality. All quality checks are in line with our ISO 9001 accredited procedures.

STANDARDS & ICONS

Deane's workwear garments have been built to perform in tough conditions. For easy reference and identification, we've developed these simple icons to easily find what you're looking for.



FIRE RETARDANT

Made from material treated with a fire-retardant finish



FIRE RESISTANT

Made from fabric inherently resistant to fire



STATIC CONTROL

Contains material which dissipates a build-up of electrostatic charges



ELECTRICAL ARC

Meets NFPA 70E standards in protecting from 2nd degree burns resulting from exposure to arc flash



WATER RESISTANT

Made from fully seamed sealed or welded materials for complete moisture protection



UPF 50+ OR 35+

Made with UPF protection to the relevant standards AS/NZS 4399:1996



THERMAL INSULATION

Made from materials that are designed to keep the heat in and the cold out



MADE TO ORDER

Not a shelf item



HI VIS DAY ONLY

Meets Standard AS/NZS 1906.4 2010 A1 & 4602.1 :2011 A1 - for use during Class D daylight hours



HI VIS DAY/NIGHT

Meets Standards AS/NZS 1906.4 2010 A1 & 4602.1 :2011 A1 - for use during either day or night



CoPTTM

Complies with standards for temporary traffic management control on state highways and local roads



INDUSTRIAL LAUNDRY

Meets industrial laundry requirements



MACHINE WASHABLE

Made of materials suitable to machine wash in accordance with care label



WICKABLE

Made from materials that draw moisture away from the body




BREATHABLE

Made from breathable materials for more comfort



NATURAL FIBRE

Made from natural materials with inherent comfort and breathable qualities

A man with a beard and safety glasses is smiling and looking off-camera. He is wearing a high-visibility work shirt with orange and navy blue sections and reflective silver stripes. He is standing in a factory or workshop, with a large industrial machine to his right and various cables and equipment in the background. He is holding a small metal block in his left hand.

HI VIS LONG SLEEVE DAY/
NIGHT DOMED WORK SHIRT
SNS.WSH004-400

SHIRTS & POLOS

Deane's hard-wearing work shirt range can withstand the toughest environments while remaining lightweight and providing maximum movement. All our work shirts, from high visibility day and day/night shirts to plain and dual colour pit shirts, are made from superior grade 190gsm cotton twill or 160gsm polycotton poplin.



HI VIS LONG SLEEVE
DAY/NIGHT DOME
WORK SHIRT



Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Suitable for industrial laundry • Double hoop silver reflective tape configuration • Dome front closure • Adjustable domed sleeve cuff with vent • Underarm eyelet ventilation holes • UHF chip

SIZES S-4XL - Size Guide G
FABRIC 190gsm 100% Cotton
CODE SNS.WSH004-300 - Orange/Navy
SNS.WSH004-400 - Yellow/Navy



WORKER BY DEANE
LONG SLEEVE DAY/
NIGHT WORK SHIRT



Two chest pockets with buttoned flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Double hoop silver reflective tape configuration • Button front closure • Underarm mesh ventilation panel • Back shoulder vents with cotton mesh lining • Button sleeve cuffs with placket

SIZES XS-6XL - Size Guide G
FABRIC 150gsm 100% Cotton
CODE WBD.WSH001-300 - Orange/Navy
WBD.WSH001-400 - Yellow/Navy



HI VIS SHORT SLEEVE
DAY/NIGHT DOME WORK SHIRT

- Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 day/night • Standard of hi vis garments • Suitable for industrial laundry • Double hoop silver reflective tape configuration • Dome front closure • Underarm eyelet ventilation holes • UHF chip

SIZES S-4XL - Size Guide G
FABRIC 190gsm 100% Cotton
CODE SNS.WSH003-300 - Orange/Navy
SNS.WSH003-400 - Yellow/Navy



HI VIS LONG SLEEVE
DAY DOME WORK SHIRT

- Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Two toned panels • Dome front closure • Adjustable domed sleeve cuff with vent • Underarm eyelet ventilation holes • UHF chip

SIZES S-3XL - Size Guide G
FABRIC 160gsm 65% Polyester 35% Cotton
CODE SNS.WSH002-800 - Yellow/Navy
SNS.WSH002-801 - Orange/Navy



HI VIS LONG SLEEVE
DAY DOME WORK SHIRT

- Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Two toned panels • Dome front closure • Adjustable domed sleeve cuff with vent • Underarm eyelet ventilation holes • UHF chip

SIZES Orange/Navy - S-6XL - Size Guide G
Yellow/Navy - S-4XL - Size Guide G
FABRIC 190gsm 100% Cotton
CODE SNS.WSH001-300 - Orange/Navy
SNS.WSH001-400 - Yellow/Navy



HI VIS SHORT SLEEVE
DAY DOME WORK SHIRT

- Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Two toned panels • Dome front closure • Underarm eyelet ventilation holes • UHF chip

SIZES S-3XL - Size Guide G
FABRIC 160gsm 65% Polyester 35% Cotton
CODE SNS.WSH006-800 - Yellow/Navy
SNS.WSH006-801 - Orange/Navy



HI VIS SHORT SLEEVE
DAY DOME WORK SHIRT

- Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Two toned panels • Dome front closure • Underarm eyelet ventilation holes • UHF chip

SIZES Orange/Navy - S-6XL - Size Guide G
Yellow/Navy - S-4XL - Size Guide G
FABRIC 190gsm 100% Cotton
CODE SNS.WSH005-300 - Orange/Navy
SNS.WSH005-400 - Yellow/Navy



WBD.WSH001-400
WORKER BY DEANE LONG SLEEVE
DAY/NIGHT WORK SHIRT



DEANE LONG SLEEVE
DOME WORK SHIRT



Two chest pockets with domed flaps and pen access • Suitable for industrial laundry
• Dome front closure • Adjustable domed sleeve cuff with vent



SIZES XS-5XL - Size Guide G
FABRIC 190gsm 100% Cotton
CODE WRK.WSH003-820 - Navy



DEANE SHORT SLEEVE
DOME WORK SHIRT



Two chest pockets with domed flaps and pen access • Suitable for industrial laundry
• Dome front closure • UHF chip



SIZES S-5XL - Size Guide G
FABRIC 190gsm 100% Cotton
CODE WRK.WSH012-820 - Navy



DEANE LONG SLEEVE
DOME WORK SHIRT
WRK.WSH003-820



PIT CREW SHORT SLEEVE
TWO-TONE WORK SHIRT
WRK.WSH019-901

TECH CARGO SHORTS
DEA.SHO028-998



PIT CREW **LONG SLEEVE**
TWO-TONE WORK SHIRT

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- Concealed chest pockets in front yoke flap, left pen pocket • Back shoulder action pleats • Suitable for industrial laundry • Concealed dome front closure • Curved hem • Twinstitching for durability • Contrast stitching detail, vented back yoke, underarm eyelet ventilation holes
- SIZES** XS-5XL - Size Guide G
FABRIC 160gsm 65% Polyester 35% Cotton
CODE WRK.WSH017-901 - Black/Red
WRK.WSH017-903 - Black/Grey



PIT CREW **SHORT SLEEVE**
TWO-TONE WORK SHIRT

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- Concealed chest pockets in front yoke flap, left pen pocket • Back shoulder action pleats • Suitable for industrial laundry • Concealed dome front closure • Curved hem • Twinstitching for durability • Contrast stitching detail, vented back yoke, underarm eyelet ventilation holes
- SIZES** XS-5XL - Size Guide G
FABRIC 160gsm 65% Polyester 35% Cotton
CODE WRK.WSH019-811 - Navy/Postman
WRK.WSH019-901 - Black/Red
WRK.WSH019-903 - Black/Grey
WRK.WSH019-905 - Black/Royal



PIT CREW **SHORT SLEEVE**
MONOTONE WORKSHIRT

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- Concealed chest pockets in front yoke flap, left pen pocket • Back shoulder action pleats • Suitable for industrial laundry • Concealed dome front closure • Curved hem • Twinstitching for durability • Vented back yoke, underarm eyelet ventilation holes
- SIZES** XS-5XL - Size Guide G
FABRIC 160gsm 65% Polyester 35% Cotton
CODE WRK.WSH016-820 - Navy
WRK.WSH016-998 - Black



EPAULETTE LONG SLEEVE SHIRT



Classic fit • Buttoned front placket • Centre back box pleat for extra movement • Polycotton plain weave, slightly heavier weight to reduce show through • Chest patch pockets with button down flaps, left side with pen access • Button down epaulettes on each shoulder

SIZES S-6XL - Size Guide P
FABRIC 140gsm 65% Polyester 35% Cotton
CODE DEA.USH002-122 - White



EPAULETTE SHORT SLEEVE SHIRT



Classic fit • Buttoned front placket • Centre back box pleat for extra movement • Polycotton plain weave, slightly heavier weight to reduce show through • Chest patch pockets with button down flaps, left side with pen access • Button down epaulettes on each shoulder

SIZES S-6XL - Size Guide P
FABRIC 140gsm 65% Polyester 35% Cotton
CODE DEA.USH003-122 - White



SOREN DENIM LONG SLEEVE SHIRT



Tailored fit • Brown horn buttoned front • Ochre contrast topstitching and buttonholes • Button down collar • Cottonpoly twill denim, Indigo dyed • Left chest pocket • Adjustable cuff buttons • Curved hemline, can be worn tucked in or left out • Additional back action pleat


SIZES XS-5XL - Size Guide P
FABRIC 155gsm 57% Cotton
43% Polyester
CODE CLA.SHR033-848
Indigo Denim






HI VIS SHORT SLEEVE
DAY/NIGHT POLO
SNS.POL011-400



HI VIS LONG SLEEVE
DAY/NIGHT POLO

- 


Welt chest pocket • Complies with Standards AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 day and night
- 


• Moisture wicking fabric designed to help keep you cool and dry • Double hoop silver reflective tape configuration • Quick drying • Straight hem with side splits • Sleeve rib cuffs • UPF50+
- 
- 



SIZES XS-5XL - Size Guide H
- FABRIC** 160gsm 100% Polyester
- CODE** SNS.POL012-300 - Orange/Navy
SNS.POL012-400 - Yellow/Navy



HI VIS SHORT SLEEVE
DAY/NIGHT POLO

- 


Welt chest pocket • Complies with Standards AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 day and night
- 


• Moisture wicking fabric designed to help keep you cool and dry • Double hoop silver reflective tape configuration • Quick drying • Straight hem with side splits • Sleeve rib cuffs • UPF50+
- 
- 



SIZES XS-5XL - Size Guide H
- FABRIC** 160gsm 100% Polyester
- CODE** SNS.POL011-300 - Orange/Navy
SNS.POL011-400 - Yellow/Navy



HI VIS LONG SLEEVE
DAY POLO

- 


Reinforced chest pocket with pen insert
- 


• Complies with Standards AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day only • Moisture wicking fabric designed to help keep you cool and dry • Quick drying • Straight hem with side splits • UPF50+
- 
- 



SIZES XS-5XL - Size Guide H
- FABRIC** 160gsm 100% Polyester
- CODE** SNS.POL008-300 - Orange/Navy
SNS.POL008-400 - Yellow/Navy



HI VIS SHORT SLEEVE
DAY POLO

- 

Reinforced chest pocket with pen insert
- 

• Complies with Standards AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day only • Moisture wicking fabric designed to help keep you cool and dry • Quick drying • Straight hem with side splits • UPF50+
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SIZES XS-5XL - Size Guide H
- FABRIC** 160gsm 100% Polyester
- CODE** SNS.POL001-300 - Orange/Navy
SNS.POL001-400 - Yellow/Navy



HI VIS CoPTTM
LONG SLEEVE POLO

- Reinforced chest pocket with pen insert • Hi Vis Compliant CoPTTM Road Safety Standard • Moisture wicking fabric designed to help keep you cool and dry • Bib & Brace silver reflective tape configuration • Quick drying • UPF50+
- SIZE** XS-5XL - Size Guide H
- FABRIC** 160gsm 100% Polyester
- CODE** SNS.POL010-320 - Orange



HI VIS CoPTTM
SHORT SLEEVE POLO

- Reinforced chest pocket with pen insert • Hi Vis Compliant CoPTTM Road Safety Standard • Moisture wicking fabric designed to help keep you cool and dry • Bib & Brace silver reflective tape configuration • Quick drying • UPF50+
- SIZE** XS-5XL - Size Guide H
- FABRIC** 160gsm 100% Polyester
- CODE** SNS.POL009-320 - Orange



DEANE
SHORT SLEEVE POLO

- Easy fit • Standard style which can be easily branded • No pocket • Polyester pique knit, wickable by yarn and breathable
- SIZES** XS-5XL - Size Guide G
- FABRIC** 180gsm 100% Polyester
- CODE** DEA.POL005-998 - Black



STANDARD
SHORT SLEEVE POLO

- Easy fit • Standard style which can be easily branded • Polycotton double knit pique fabric, and reduced pilling • Knit collar • UPF 50+
- SIZES** S-5XL - Size Guide H
- FABRIC** 210gsm 65% Polyester 35% Cotton
- CODE** DEA.POL083-122 - White
DEA.POL083-820 - Navy
DEA.POL083-998 - Black



CoPTTM

To reduce the risk of working near fast moving traffic, these garments incorporate a significant amount of day high visibility fabric to maximise visibility. Retro reflective tape is incorporated to cover dawn, dusk and night conditions when light may be poor and the wearer is hit with oncoming headlights at speed.

COMPLIES WITH: Code of Practice for Temporary Traffic Management (CoPTTM) Edition 4 2017



ICE
SHORT SLEEVE T-SHIRT

- Modern fit • Crew neck, knit band • Premium combed cotton
- SIZES** S-5XL - Size Guide H
- FABRIC** 185gsm 100% Cotton
- CODE** DEA.TEE009-122 - White
DEA.TEE009-820 - Navy
DEA.TEE009-942 - Grey
DEA.TEE009-998 - Black



SPORTSLINE
UNISEX SHORT SLEEVE POLO



Easy Fit • Dynamic contrast panels, stitching and piping • Loose pocket included • Polyester pique knit, wickable by yarn and breathable

SIZES XS-6XL - Size Guide G
FABRIC 160gsm 100% Polyester
CODE DEA.POL004-803 - Navy/Silver



DEA.POL004-806 - Navy/Royal



DEA.POL004-815 - Royal/Silver



DEA.POL004-900 - Black/Silver



DEA.POL004-901 - Black/Red



DEA.POL004-902 - Black/Orange



DEA.POL004-908 - Silver/Black



SPORTSLINE UNISEX
SHORT SLEEVE POLO
DEA.POL004-803

WORKER BY DEANE
LONG SLEEVE DAY/
NIGHT WORK SHIRT
WBD.WSH001-400

PROBAN TROUSER
WITH TAPE
FRE.WTR002-820

TROUSERS & SHORTS

Combining comfort with rugged performance, the Deane trouser range has you covered in all conditions. From heavy weight cotton work pants to stretch canvas trousers our designs offer the ultimate in fabric strength and styling.

SPORTSLINE
UNISEX SHORT
SLEEVE POLO
DEA.POL004-908

MOVEMENT
CARGO PANT
DEA.PNT033-998

MOVEMENT

Our new technical 260gsm polycotton canvas pant with stretch was designed to be the most comfortable work pant you've ever worn. Featuring superior breathability and a modern slim design through the leg, it also offers increased movement through fabric stretch that performs exceptionally well in the rigorous environment of industrial laundry.

MOVEMENT CARGO PANT



Contemporary fit • Concealed front jean tack • Cargo pockets with flaps on side legs • Suitable for industrial laundry • Polycotton canvas with XLA stretch • Knee panels with darts for better wearability • Flex crotch panel for increased movement • Charcoal topstitching • Reflective tape on pockets • Back yoke and patch pockets • Wide hem

SIZES 72R-127R - Size Guide C
FABRIC 260gsm 64% polyester 34%cotton 2% XLA
CODE DEA.PNT033-998 - Black



SINGLE PLEAT
WORK TROUSER WITH TAPE

- Single pleat front, concealed front waistband
- Side front and fob pockets, right back hip and side leg ruler and pen pockets
- Belt loops
- Suitable for industrial laundry
- Metal brass zip
- Heavy topstitch thread through crotch
- One row of silver reflective tape above the knee
- UHF chip

SIZES 77R-127R - Size Guide C
FABRIC 310gsm 100% Cotton
CODE WRK.WTR010-820 - Navy



STABILITY
CARGO PANT WITH TAPE

- Regular fit
- Flat front, metal button waist
- Side front and back hip pockets, side cargo pockets with concealed domes, the right side has an extra ruler pocket
- Wide durable belt loops
- Metal brass zip
- Durable twinstitch detail
- Heavy topstitch thread through crotch
- Two rows of silver reflective tape on the lower leg

SIZES 72R-127R - Size Guide C
FABRIC 250gsm 100% Cotton
CODE DEA.PNT012-820 - Navy



TECH
CARGO PANT

- Flat front, concealed jean tack button waist
- Side front and right hip fob pocket, back hip pockets, side cargo pockets left with flap and concealed domes
- Wide durable belt loops
- Suitable for industrial laundry
- Metal zip fly
- Heavy topstitch thread through crotch and twinstitch detail for durability
- Charcoal bartack feature
- UHF chip

SIZES 72-127R - Size Guide C
FABRIC 210gsm 65% Polyester
35% Cotton Ripstop
CODE DEA.PNT029-820 - Navy
DEA.PNT029-998 - Black



STAMINA CONCEALED
FRONT PANT
DEA.PNT010-820



STAMINA
FLAT FRONT PANT



Regular fit • Flat front, concealed hook and bar waist - no exposed metal • Side front and back hip pockets • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail • Heavy topstitch thread through crotch

SIZES 72R-127R - Size Guide C
FABRIC 240gsm 65% Polyester 35% Cotton
CODE DEA.PNT010-820 - Navy
DEA.PNT010-998 - Black



STAMINA
PANT



Regular fit • Flat front, metal button waist • Side front and right back hip pockets • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail • Heavy topstitch thread through crotch

SIZES 77R-127R - Size Guide C
FABRIC 240gsm 65% Polyester 35% Cotton
CODE DEA.PNT001-270 - Beige
DEA.PNT001-550 - Jungle



STAMINA
PANT WITH CHIP



Regular fit • Flat front concealed hook and bar waist - no exposed metal • Side front and right back hip pockets • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail • Heavy topstitch thread through crotch • UHF chip

SIZES 72R-127R - Size Guide C
FABRIC 240gsm 65% Polyester 35% Cotton
CODE DEA.PNT004-930 - Dark Grey



SINGLE PLEAT
WORK TROUSER

- Single pleat front, concealed front waistband • Side front and fob pockets, right back hip and side leg ruler and pen pockets • Belt loops • Suitable for industrial laundry • Metal brass zip • Heavy topstitch thread through crotch • UHF chip

SIZES 77R-127R - Size Guide C
FABRIC 310gsm 100% Cotton
CODE WRK.WTR003-820 - Navy



STABILITY
CARGO PANT

- Regular fit • Flat front, concealed hook and bar waist - no exposed metal • Side front and back hip pockets, side cargo pockets with concealed domes, right side has an extra ruler pocket • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail • Heavy topstitch thread through crotch • Double layer knee • UHF chip

SIZES 77R-127R - Size Guide C
FABRIC 250gsm 100% Cotton
CODE DEA.PNT009-820 - Navy



STRIKER
DRAWSTRING PANT

- Elasticated drawstring waist • Side hand pockets and right back pocket • Easy fit through hip • UHF chip

SIZES S-3XL - Size Guide C
FABRIC 270gsm 100% Cotton
CODE WRK.PNT003-998 - Black



CHINO
PANT

- Contemporary fit • Flat front, button waist • Side front and right back hip pockets • Twinstitch belt loops • Metal zip fly • Comfortable modern mid-rise fit

SIZES 77R-117R - Size Guide C
FABRIC 235gsm 58% Cotton
40% Polycotton 2% Spandex
CODE DEA.PNT026-242 - Walnut
DEA.PNT026-820 - Navy
DEA.PNT026-998 - Black



TECH CARGO SHORTS
DEA.SHO028-820



STAMINA FLAT FRONT SHORT

- Regular fit • Flat front, concealed hook and bar waist - no exposed metal • Side front and right back hip pockets • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail and heavy topstitch thread through crotch

SIZES	72R-127R - Size Guide C
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	DEA.SHO021-820 - Navy DEA.SHO021-998 - Black



STABILITY CARGO SHORT WITH TAPE

- Regular fit • Flat front, concealed hook and bar waist - no exposed metal • Side front and back hip pockets, side cargo pockets with concealed domes, right side has an extra ruler pocket • Wide durable belt loops • Metal brass zip • Durable twinstitch detail and heavy topstitch thread through crotch • Silver reflective tape above the knee

SIZES	77R-127R - Size Guide C
FABRIC	250gsm 100% Cotton
CODE	DEA.SHO026-820 - Navy



STAMINA SHORTS

- Regular fit • Flat front, metal button waist • Side front and right back hip pockets • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail and heavy topstitch thread through crotch

SIZES	72R-127R - Size Guide C
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	DEA.SHO015-270 - Beige DEA.SHO015-550 - Jungle



TECH CARGO SHORTS

- Contemporary fit • Flat front, concealed jean tack button waist • Side front and back hip pockets, side cargo pockets with concealed domes, right side has tool pocket • Wide durable belt loops • Suitable for industrial laundry • Metal zip fly • Durable twinstitch detail and heavy topstitch thread through crotch • Charcoal bartack feature • UHF chip

SIZES	72R-127R - Size Guide C
FABRIC	210gsm 65% Polyester 35% Cotton Ripstop
CODE	DEA.SHO028-820 - Navy DEA.SHO028-998 - Black



STRIKER DRAWSTRING SHORTS

- Side hand pockets and right back pocket • Easy fit through hip • Centre front leg stitch line secures pocket bag • UHF chip

SIZES	S-3XL - Navy XS-3XL - Black Size Guide C
FABRIC	190gsm 100% Cotton - Navy 270gsm 100% Cotton - Black
CODE	WRK.SHO003-820 - Navy WRK.SHO003-998 - Black



OVERALLS & DUSTCOATS

The Deane overall has become iconic after 85+ years of development and manufacture, playing a pivotal role in our company's history. Recognised for its toughness and longevity, the Deane Overall is guaranteed to perform in your workplace.

Our overall range includes high visibility, plain colours, bib, coveralls and the super comfortable Flex Fit giving the wearer exceptional range of movement. With the addition of our great women's fit overall and kid's range, Deane overalls can dress the entire family

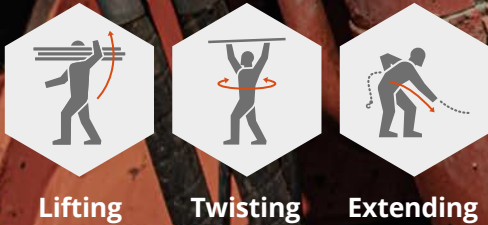
FLEX DAY/NIGHT DOME OVERALL
WRK.OAL060-801

FLEX HIGH MOBILITY OVERALLS

Designed to support maximum movement in any position

Our inspiration is the sports industry where clothing must enhance the wearer's experience while working. This unique overall eliminates discomfort when the arm is fully extended, making previously awkward positions easy.

MOVEMENTS IMPROVED WITH FLEX



ERGONOMICALLY DESIGNED SHOULDER PANEL

The curved shoulder seam increases available movement by following the natural curve of the body.

UNIQUE UNDERARM PANEL EXTENDS ARM RANGE

The underarm panel allows full extension of the arm while eliminating garment pull through the body.

ENHANCED COOLING

Torso panels are designed to encourage more air flow around the body.

FLEX



FLEX



FLEX DAY/NIGHT DOME OVERALL

- Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Suitable for industrial laundry
- Double hoop silver reflective tape configuration
- Concealed dome front closure • Flex underarm panel for ease of movement • Back waist elastication • Contrast bartacks on chest, hip and phone pockets • Adjustable domed sleeve cuff with vent • UHF chip

SIZES 87R-127R - Yellow/Navy
82R-132R - Orange/Navy
Size Guide B

FABRIC 310gsm 100% Cotton
CODE WRK.OAL060-800 - Yellow/Navy
WRK.OAL060-801 - Orange/Navy

FLEX DAY/NIGHT ZIP OVERALL

- Two slanted hand pockets, two chest patch pockets with flaps, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments
- Suitable for industrial laundry • Double hoop silver reflective tape configuration • Front vislon zip • Flex underarm panel for ease of movement • Back waist elastication • Contrast bartacks on chest, hip and phone pockets • Adjustable domed sleeve cuff with vent • UHF chip

SIZES 82R-132R - Size Guide B

FABRIC 310gsm 100% Cotton
CODE WRK.OAL063-801 - Orange/Navy



WORKER BY DEANE DAY/NIGHT ZIP OVERALL



Two slanted hand pockets, two chest patch pockets, right with flap, left with pen access, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Double hoop silver reflective tape configuration • Concealed vislon zip front closure • Back waist elastication • Side vents to access trouser pockets • Back shoulder action pleats

SIZES 4-14 - Size Guide A
FABRIC 280gsm 100% Cotton
CODE WBD.OAL002-801 - Orange/Navy



HI VIS DAY/NIGHT OVERALL



Two slanted hand pockets, two chest patch pockets, right with flap and left with pen access, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Suitable for industrial laundry • Double hoop silver reflective tape configuration • Vislon zip front closure • Back waist elastication • Side vents to access trouser pockets

SIZES 4-12R - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE SNS.OAL005-814 - Orange/Royal



WORKER BY DEANE
DAY/NIGHT ZIP OVERALL
WBD.OAL002-801



FFLEX
DAY ZIP OVERALL
WRK.OAL062-801

FLEX



FLEX DAY ZIP OVERALL

- Two slanted hand pockets, two chest patch pockets with flaps, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Two toned panels • Vislon zip front closure • Flex underarm panel for ease of movement • Back waist elastication • Contrast bartacks on chest, hip and phone pockets • Adjustable domed sleeve cuff with vent • UHF chip

SIZES 82-132R - Size Guide B
FABRIC 310gsm 100% Cotton
CODE WRK.OAL062-801 - Orange/Navy

FLEX



FLEX DAY DOME OVERALL

- Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Concealed dome front closure • Flex underarm panel for ease of movement • Back waist elastication • Contrast bartacks on chest, hip and phone pockets • Adjustable domed sleeve cuff with vent • UHF chip

SIZES 82R-132R - Size Guide B
FABRIC 310gsm 100% Cotton
CODE WRK.OAL059-800 - Yellow/Navy
WRK.OAL059-801 - Orange/Navy



HI VIS DAY DOME OVERALL

- Two slanted hand pockets, two chest patch pockets with flaps and left with pen access, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Concealed dome front closure • Back waist elastication • Adjustable domed sleeve cuff • Side vents to access trouser pockets

SIZES	3-16 - Size Guide A
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	SNS.OAL004-814 - Orange/Royal



HI VIS DAY ZIP OVERALL

- Two slanted hand pockets, two chest patch pockets, right with flap, left with pen access, one right back hip pocket and one side phone pocket • Compliant with AS/NZS 4602 4.1:2011 day standard of hi vis garments • Suitable for industrial laundry • Vislon zip front closure • Back waist elastication • Side vents to access trouser pockets

SIZES	4R-14R - Size Guide A
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	SNS.OAL006-814 - Orange/Royal



HI VIS CoPTTM ZIP OVERALL

- Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side ruler pocket • Hi Vis Compliant CoPTTM Road Safety Standard • Suitable for industrial laundry • Bib & Brace silver reflective tape configuration • Vislon zip front closure • Back waist elastication • Side vents to access trouser pockets

SIZES	2-16 - Size Guide A
FABRIC	310gsm 100% Cotton
CODE	SNS.OAL011-801 - Orange/Navy



HI VIS TWO TONE ROUGHALL

- Elasticated shoulder straps • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen access, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Concealed dome front closure • Back waist elastication • Side vents to access trouser pockets

ROUGHALLS ARE NON COMPLIANT
Roughalls are part of a two-tone range, but cannot qualify as certified compliant to the standard due to the reduced amount of Hi Visibility fabric used in the garments. Worn with a compliant shirt or top, the wearer would achieve the protection required by the standard.

SIZES	77R-132R - Size Guide A
FABRIC	310gsm 100% Cotton
CODE	SNS.RGH001-801 - Orange/Navy

FLEX



FLEX DOME OVERALL



Two slanted hand pockets, two chest patch pockets right with flaps, left with pen pocket, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Concealed dome front closure • Flex underarm panel for ease of movement • Back waist elastication • Contrast bartacks on chest, hip and phone pockets • Adjustable domed sleeve cuff with vent • UHF chip

SIZES 82R-132R - Size Guide B
FABRIC 310gsm 100% Cotton
CODE WRK.OAL061-820 - Navy

FLEX



FLEX ZIP OVERALL



Two slanted hand pockets, two chest patch pockets, with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Vislon zip front closure • Flex underarm panel for ease of movement • Back waist elastication • Contrast bartacks on chest, hip and phone pockets • Adjustable domed sleeve cuff with vent • UHF chip

SIZES 82R-132R - Size Guide B
FABRIC 310gsm 100% Cotton
CODE WRK.OAL064-820 - Navy



MECHANICAL
ZIP OVERALL
WRK.OAL049-905



MECHANICAL ZIP OVERALL



Vislon zip front, two way concealed • Suitable for industrial laundry • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Contrast yoke with stripe • Back waist elastication • Side vents to access trouser pockets • Action pleats for shoulders and elasticated vertical movement for comfort

SIZES 3-16 - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL049-806 - Navy/Royal
WRK.OAL049-900 - Black/Silver
WRK.OAL049-901 - Black/Red
WRK.OAL049-905 - Black/Royal


CLASSIC DEANE
ZIP OVERALL
WRK.OAL006-830

Leaders in
workwear
since 1932

CLASSIC DEANE ZIP OVERALL



Zip front, YKK metal brass • Back shoulder action pleats • Suitable for industrial laundry • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Back waist elastication • Side vents to access trouser pockets

SIZES 3-14 - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL006-122 - White 
WRK.OAL006-521 - Spruce
WRK.OAL006-830 - Royal



CLASSIC DEANE
ZIP OVERALL

- Zip front, YKK metal brass • Back shoulder action pleats • Suitable for industrial laundry • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Back waist elastication • Side vents to access trouser pockets

SIZES 3-14 - White
4-14 - Spruce
4-12 - Grey
Size Guide A
FABRIC 310gsm 100% Cotton
CODE WRK.OAL014-122 - White
WRK.OAL014-521 - Spruce
WRK.OAL014-942 - Grey



CLASSIC DEANE
DOME OVERALL

- Two slanted hand pockets, two chest patch pockets with flaps and left with pen access, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Concealed dome front closure • Back waist elastication • Adjustable domed sleeve cuff with vent • Side vents to access trouser pockets • UHF chip

SIZES 3-12 - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL019-820 - Navy
WRK.OAL019-122 - White
WRK.OAL019-840 - Mid Blue
WRK.OAL019-830 - Royal



CLASSIC DEANE
SHORT SLEEVE ZIP OVERALL

- Zip front, YKK metal brass • Back shoulder action pleats • Suitable for industrial laundry • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Back waist elastication • Side vents to access trouser pockets

SIZES 4-14 - Royal
4-13 - Spruce
Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL009-521 - Spruce
WRK.OAL009-830 - Royal



CLASSIC DEANE
ZIP OVERALL
WRK.OAL006-521

DEANE
ZIP COVERALL



Elasticated shoulder straps • Two slanted hand pockets, two chest patch pockets right with flap and left with pen access, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Zip front, YKK metal brass • Back waist elastication • Side vents to access trouser pockets • UHF chip

SIZES	4-14 - Size Guide A
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	WRK.OAL020-830 - Royal



DEANE
DOME COTTON ROUGHALL

Elasticated shoulder straps • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen access, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Concealed dome front closure • Back waist elastication • Side vents to access trouser pockets • UHF chip

SIZES	77R-127R - Size Guide A
FABRIC	310gsm 100% Cotton
CODE	WRK.RGH006-820 - Navy



DEANE
DOME ROUGHALL


Elasticated shoulder straps • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen access, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Concealed dome front closure • Back waist elastication • Side vents to access trouser pockets • UHF chip


SIZES	77R-127R - Size Guide A
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	WRK.RGH005-820 - Navy






CLASSIC DEANE BIB OVERALL

 Bib and brace style with adjustable shoulder straps with heavy duty stainless steel buckle • Two slanted hand pockets, one chest patch pocket with flap and side pen pocket, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Side hip vents with dome closure • Fly stitching detail • Back waist elastication • Twinstitched for durability

SIZES 77R-132R - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.BIB001-830 - Royal 



DEANE BIB COTTON OVERALL

 Bib and brace style with adjustable shoulder straps with heavy duty stainless steel buckle • Two slanted hand pockets, one chest patch pocket with flap and side pen pocket, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Side hip vents with dome closure • Fly stitching detail • Back waist elastication • Twinstitched for durability

SIZES 77R-132R - Size Guide A
FABRIC 310gsm 100% Cotton
CODE WRK.BIB002-820 - Navy



DEANE **POLYCOTTON**
DUSTCOAT WITH POCKETS

- Revere open collar • Concealed, reinforced dome front • Suitable for industrial laundry • Two lower front patch pockets and left chest pocket with pen diVislon • Centre back vent

SIZES 92R-127R - Red
87R-137R - Navy
87R-142R - Royal
87R-122R - Mid-Blue
77R-142R - White
Size Guide F
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.DCT003-122 - White



DEANE **COTTON** DUSTCOAT
WITH POCKETS

- Revere open collar • Dome front • Suitable for industrial laundry • Two lower front patch pockets and left chest pocket with pen diVislon

SIZES 82R-122R - Size Guide F
FABRIC 310gsm 100% Cotton
CODE WRK.DCT001-820 - Navy



WRK.DCT003-620 - Red ✂



WRK.DCT003-820 - Navy



WRK.DCT003-830 - Royal



WRK.DCT003-840 - Mid Blue ✂



FOR MORE
DUSTCOATS SEE **FOOD**
MANUFACTURING
SECTION
P112



KIDS
TWO-TONE ZIP OVERALL

Childs fit • Zip front, YKK metal brass • Suitable for industrial laundry • Two front hip pockets • Back waist elastication

SIZES 2-16 - Size Guide O
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL018-814 - Royal/Orange



KIDS
ZIP OVERALL

Childs fit • Zip front, YKK metal brass • Suitable for industrial laundry • Two front hip pockets • Back waist elastication

SIZES 2-16 - Size Guide O
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL017-830 - Royal



KIDS
ZIP ROUGHALL

Childs fit • Elasticated shoulder straps • Zip front, YKK metal brass • Suitable for industrial laundry • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Back waist elastication • Side vents to access trouser pockets

SIZES 2-16 - Size Guide O
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL012-760 - Fuschia
WRK.OAL012-830 - Royal





OUTERWEAR

You'll be warm, dry and moving with ease in the Deane Outerwear range. We have a wide range of options in high quality breathable fabrics that's perfect for all your outdoor activities.

HI VIS DAY/NIGHT
WATERPROOF JACKET
SNS.JKT003-400



HI VIS DAY/NIGHT WATERPROOF JACKET

- Stand collar with concealed hood • Two lower front patch pockets with flaps and velcro closure • Complies with Standard AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day and Night • Waterproof rating 20,000mm, seam sealed garment • Double hoop silver 3M reflective tape configuration • Zip front with external storm flap and velcro closure • Long-line styling • Right hand side plastic ID pocket • Badge loop • Zips onto SNS.VST004 hi vis reversible vest

SIZES S-5XL - Size Guide H
FABRIC 100% Polyester 300D with PU Coating
CODE SNS.JKT003-400 - Yellow/Navy



HI VIS DAY/NIGHT REVERSIBLE VEST

- Two lower front slanted welt pockets • Complies with Standard AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day and Night • Waterproof rating 20,000mm, seam sealed garment • Double hoop and shoulder silver reflective tape configuration • Zip front opening • Zips onto SNS.JKT003 hi vis L/S Jacket • Embroidery zipper • Reversible hi vis or fleece outer

SIZES S-5XL - Size Guide H
FABRIC 100% Polyester 300D with PU Coating
CODE SNS.VST004-420 - Yellow



HI VIS DAY/NIGHT SOFTSHELL JACKET

- Two inseam side pockets and contrast pen pocket on sleeve and internal mobile pocket • Complies with Standard AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day and Night • Polyester elastane four-way stretch bonded with membrane and micro fleece, Waterproof rate 20,000mm and Breathability rating 5000 • Double hoop silver 3M reflective tape configuration • Zip front with internal storm flap and chin guard, zip reversed for cleaner look • Elastic bottom hem with adjustable toggles

SIZES XS-5XL - Size Guide H
FABRIC 320gsm 95% Polyester 5% Elastane
CODE SNS.JKT002-400 - Yellow/Navy



HI VIS DAY/NIGHT RAIN PANTS

- Elasticated waist with internal drawcord for adjustability • Hip vents for pocket access • Complies with Standards AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day/Night • Water proof rating 20,000mm, seam sealed garment • Double hoop silver 3M reflective tape configuration • Wide bottom leg opening for easy wear

SIZES XS-3XL - Size Guide E
FABRIC 100% Polyester 300D with PU Coating
CODE SNS.PNT001-400 - Yellow/Navy



HI VIS
DAY FLEECE TOP

- Two inseam side pockets and contrast pen pocket sleeve • Complies with Standards AS/ NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day Only • Polyester low pill polar fleece • Half zip front, pullover style • Elastic bottom hem with adjustable toggles

SIZES	S-5XL - Size Guide H
FABRIC	280gsm 100% Polyester
CODE	SNS.FLE001-300 - Orange/Navy SNS.FLE001-400 - Yellow/Navy



HI VIS
DAY/NIGHT VEST

- Complies with Standard AS/NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day and Night • Polyester tricot knit, lightweight and durable • Bib & Brace silver reflective tape configuration X-back • Velcro front opening

SIZES	S-5XL - Size Guide H
FABRIC	100% Polyester
CODE	SNS.VST001-320 - Orange SNS.VST001-420 - Yellow



HI VIS
DAY/NIGHT FLEECE TOP

- Two inseam side pockets and contrast pen pocket on sleeve • Complies with Standards AS/ NZS 1906.4:2010 and AS/NZS 4602.1:2011 Day/ Night • Polyester low pill polar fleece • Double hoop silver 3M reflective tape configuration • Half zip front, pullover style • Elastic bottom hem with adjustable toggles

SIZES	S-5XL - Size Guide H
FABRIC	280gsm 100% Polyester
CODE	SNS.FLE002-300 - Orange/Navy SNS.FLE002-400 - Yellow/Navy

HI VIS
CoPTTM VEST

- V-neck DTM self-fabric binding • Front mobile pocket and one internal pocket • Hi vis compliant CoPTTM road safety standard • Polyester tricot knit, lightweight and durable • Bib & Brace silver reflective tape configuration • Zip front opening • PVC patch ID pocket • Back tail

SIZES	S-5XL, 7XL - Size Guide H
FABRIC	100% Polyester
CODE	SNS.VST002-320 - Orange





VENTURE ANORAK JACKET



Stand collar with fleece lining and concealed hood
• Two lower front zip hand pockets, right hand side concealed zip chest pocket, left sleeve zip pocket and one internal zip pocket • Waterproof 3000mm • Breathable 3000mvp • Fully lined with polyester microfleece • Zip front with domed external storm flap • Adjustable cuff with velcro tab and half elastic • Adjustable body hem with bungee cord



SIZES XS-6XL - Size Guide G
FABRIC 280gsm 100% Nylon
CODE OTW.JKT001-820 - Navy
OTW.JKT001-998 - Black



DEANE SOFTSHELL JACKET



Two lower front zip hand pockets, right hand side zip chest pocket, two internal mesh lined pockets • Polyester elastane bonded with membrane and micro fleece • Zip front with internal storm flap and chin guard, zip reversed for cleaner look • Adjustable cuff buttons with velcro tab • Adjustable body hem with bungee cord



SIZES XS-6XL - Size Guide G
FABRIC 330gsm 97% Poly 3% Elastane
CODE OTW.JKT002-820 - Navy
OTW.JKT002-998 - Black



DEANE MID-LAYER JACKET



Contemporary fit • Two lower front zip hand pockets with contrast fabric • Polyester hard face fleece • Flex underarm panel for ease of movement • Zip front with internal storm flap and chin guard, zip reversed for cleaner look • Smart casual corporate garment with narrow twinstitch detail • Fabric is warm and comfortable, ideal as insulation layer • Coat loop at back neck



SIZES XS-4XL, 6XL - Size Guide G
FABRIC 280gsm 100% Polyester
CODE OTW.JKT024-998 - Black





FLEECE
JACKET

-
- Modern fit • Vislon zip front • Adjustable toggle in body hem and elasticated sleeve cuffs • Two zip hand pockets • 100% Polyester low pill micro fleece



SIZES XS-3XL, 5XL - Size Guide H
FABRIC 285gsm 100% Polyester
CODE BIN.JKT007-820 - Navy
BIN.JKT007-998 - Black



DEANE
EPAULETTE JERSEY

-
- Classic fit • Crew neck with knitted band and drawstring • Shoulder and elbow patches with epaulettes • Closed front pull-over • Rib sleeve and body hems • Fully fashioned knit garment • Heavy weight durable jersey



SIZES XS-7XL - Size Guide H
FABRIC 6 Gauge 80% Wool 20% Nylon
CODE KNT.JSY007-820 - Navy



FLEECE
HALF-ZIP JACKET

-
- Modern fit • 1/2 zip front • Bound collar and sleeve hems • Two hand pockets • 100% Polyester low pill micro fleece



SIZES XS-3XL, 5XL - Size Guide H
FABRIC 200gsm 100% Polyester
CODE BIN.JKT054-820 - Navy



DEANE
V-NECK UNISEX JERSEY

-
- Classic fit • V-neck with knitted band • Closed front pull-over • Rib sleeve and body hems • Fully fashioned knit garment • Heavy weight durable jersey



SIZES XS-3XL, 5XL - Size Guide H
FABRIC 320gsm 80% Wool 20% Nylon
CODE KNT.JSY004-820 - Navy
KNT.JSY004-998 - Black



DEANE
SOFTSHELL VEST

-
- Classic fit • Stand collar • Two lower front zip hand pockets, right hand side zip chest pocket, two internal mesh lined pockets • Polyester elastane woven bonded with polyester fleece • Zip front with internal storm flap and chin guard, zip reversed for cleaner look • Adjustable body hem with bungee cord



SIZES XS-6XL - Size Guide G
FABRIC 330gsm 97% Poly 3% Elastane
CODE OTW.VST002-820 - Navy
OTW.VST002-998 - Black



DEANE
V-NECK VEST

-
- Classic fit • V-neck with knitted band • Closed front pull-over • Rib armhole band and deep rib body hem • Fully fashioned knit garment • Heavy weight durable jersey



SIZES 2XS-6XL - Size Guide H
FABRIC 320gsm 80% Wool 20% Nylon
CODE KNT.VST003-820 - Navy
KNT.VST003-998 - Black



WOMEN'S RANGE

Deane is now offering a women's range designed to give you superior fit and comfort in the workplace. We ensure you look and feel your best while still providing you with the quality and performance you expect from Deane workwear

HI VIS DAY/NIGHT LONG
SLEEVE DOME WORK SHIRT
SNS.WSH014-300

HI VIS DAY/NIGHT LONG
SLEEVE DOME WORK SHIRT
SNS.WSH014-300



HI VIS LONG SLEEVE DAY/NIGHT
WORK SHIRT

- Classic fit • Two chest pockets with buttoned flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Double hoop silver reflective tape configuration • Two toned panels • Buttoned front closure • Buttoned sleeve cuff with placket • Underarm mesh gusset and back mesh pleats for ventilation and movement

SIZES	4-26 - Size Guide L
FABRIC	190gsm 100% Cotton
CODE	DEA.SHR042-400 - Yellow/Navy



HI VIS LONG SLEEVE DAY/NIGHT
DOME WORK SHIRT

- Two chest pockets with domed flaps and pen access • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Suitable for industrial laundry • Double hoop silver reflective tape configuration • Dome front closure • Adjustable domed sleeve cuff with vent • Underarm eyelet ventilation holes • UHF chip

SIZES	8-24 - Size Guide L
FABRIC	190gsm 100% Cotton
CODE	SNS.WSH014-300 - Orange/Navy



EPAULETTE
LONG SLEEVE SHIRT

- Classic fit • Buttoned front placket • Polycotton plain weave, slightly heavier weight to prevent show through • Chest patch pockets with button down flaps, left side with pen access • Button down epaulettes on each shoulder • Centre back box pleat for extra movement

SIZES 8-30 - Size Guide L
FABRIC 140gsm 65% Polyester 35% Cotton
CODE DEA.USH005-122 - White



EPAULETTE
SHORT SLEEVE SHIRT

- Classic fit • Buttoned front placket • Polycotton plain weave, slightly heavier weight to prevent show through • Chest patch pockets with button down flaps, left side with pen access • Button down epaulettes on each shoulder • Centre back box pleat for extra movement

SIZES 6-32 - Size Guide L
FABRIC 140gsm 65% Polyester 35% Cotton
CODE DEA.USH004-122 - White



SERENA
DENIM LONG SLEEVE BLOUSE

- Relaxed fit • Two piece button down collar • Brown horn buttoned front • Ochre contrast topstitching and buttonholes • Chest pocket • Cottonpoly twill denim, Indigo dyed • Additional back action pleat

SIZES 6-26 - Size Guide L
FABRIC 155gsm 57% Cotton 43% Polyester
CODE CLA.BLS060-848 - Indigo Denim



ICE
COTTON T-SHIRT

- Modern fit • Crew neck, knit band • Premium combed cotton

SIZES 6-24 - Size Guide R
FABRIC 185gsm 100% Cotton
CODE DEA.TEE010-122 - White
DEA.TEE010-820 - Navy
DEA.TEE010-942 - Grey
DEA.TEE010-998 - Black



DEANE
SHORT SLEEVE POLO

- Easy fit • Standard style which can be easily branded • No pocket • Polyester pique knit, wickable by yarn and breathable

SIZES XS-5XL - Size Guide L
FABRIC 180gsm 100% Polyester
CODE DEA.POL006-998 - Black



TECH
CARGO PANT



Contemporary fit • Flat front, concealed jean tack button waist • Side front and right hip fob pocket, back hip pockets, side cargo pockets left with flap and concealed domes, right side tool pocket • Wide durable belt loops • Suitable for industrial laundry • Metal zip fly • Durable twinstitch detail, heavy topstitch thread through crotch and twinstitch detail for durability • Charcoal bartack feature • UHF chip

SIZES 6-26 - Size Guide L
FABRIC 210gsm 65% Polyester
35% Cotton Ripstop
CODE DEA.PNT030-820 - Navy
DEA.PNT030-998 - Black



BIO MOTION
PANT WITH TAPE



Regular fit • Flat front, concealed hook and bar waist - no exposed metal • Side front and right back hip pockets • Wide durable belt loops • Metal brass zip • Durable twinstitch and heavy topstitch thread through crotch • Two rows of silver reflective tape on leg

SIZES 8-24 - Size Guide L
FABRIC 250gsm 100% Cotton
CODE DEA.PNT014-820 - Navy



STAMINA
PANT



Regular fit • Flat front, metal button waist • Side front and right back hip pockets • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail • Heavy topstitch thread through crotch

SIZES 6-22 - Size Guide L
FABRIC 240gsm 65% Polyester 35% Cotton
CODE DEA.TSR007-998 - Black



STABILITY
CARGO PANT



Regular fit • Flat front, concealed hook and bar waist - no exposed metal • Side front and back hip pockets, side cargo pockets with concealed domes, the right side has an extra ruler pocket • Wide durable belt loops • Suitable for industrial laundry • Metal brass zip • Durable twinstitch detail and heavy topstitch thread through crotch • Double layer knee

SIZES 8-24 - Size Guide L
FABRIC 250gsm 100% Cotton
CODE DEA.PNT018-820 - Navy

MOVEMENT



MOVEMENT CARGO PANT



Contemporary fit • Concealed front jean tack • Cargo pockets with flaps on side legs • Suitable for Industrial laundry • Polycotton canvas with XLA stretch • Knee panels with darts for better wearability • Flex crotch panel for increased movement • Charcoal topstitching • Reflective tape on pockets • Back yoke and patch pockets • Wide hem

SIZES 6-26 - Size Guide L
FABRIC 260gsm 64% polyester
34%cotton 2% XLA
CODE DEA.PNT036-998 - Black



CHINO PANT



Contemporary fit • Flat front, button waist • Side front pockets • Twinstitch belt loops • Metal zip fly • Comfortable modern mid-rise fit

SIZES 6-22 - Size Guide L
FABRIC 235gsm 58% Cotton
40% Poly 2% Spandex
CODE DEA.PNT027-242 - Walnut
DEA.PNT027-820 - Navy
DEA.PNT027-998 - Black



TECH CARGO SHORT



Contemporary fit • Flat front, concealed jean tack button waist • Side front and right hip fob pocket, back hip pockets, side cargo pockets left with flap and concealed domes, right side has tool pocket • Wide durable belt loops • Suitable for industrial laundry • Metal zip fly • Durable twinstitch detail and heavy topstitch thread through crotch • Charcoal bartack feature • UHF chip

SIZES 6-26 - Size Guide L
FABRIC 210gsm 65% Polyester
35% Cotton Ripstop
CODE DEA.SHO029-820 - Navy
DEA.SHO029-998 - Black



CLASSIC DEANE
ZIP OVERALL

- Zip front, YKK metal brass • Back shoulder action pleats • Suitable for industrial laundry • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen pocket, one right back hip pocket and one side phone pocket • Back waist elastication • Side vents to access trouser pockets

SIZES 8-20 - Size Guide L
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.OAL011-830 - Royal



CLASSIC DEANE
ZIP ROUGHALL

- Elasticated shoulder straps • Two slanted hand pockets, two chest patch pockets, right with flap, left with pen access, one right back hip pocket and one side phone pocket • Suitable for industrial laundry • Zip front, YKK metal brass • Back waist elastication • Side vents to access trouser pockets

SIZES 4-24 - Size Guide L
FABRIC 240gsm 65% Polyester 35% Cotton
CODE WRK.RGH004-760 - Fuschia



DEANE
SOFTSHELL JACKET

- Contemporary fit • Two lower front zip hand pockets, right hand side zip chest pocket, two internal mesh lined pockets • Polyester elastane bonded with membrane and micro fleece • Zip front with internal storm flap and chin guard, zip reversed for cleaner look • Adjustable cuff buttons with velcro tab • Adjustable body hem with bungee cord

SIZES XS-4XL - Size Guide L
FABRIC 330gsm 97% Poly 3% Elastane
CODE OTW.JKT003-820 - Navy
OTW.JKT003-998 - Black



DEANE
MID-LAYER JACKET

- Contemporary fit • Two lower front zip hand pockets with contrast fabric • Polyester hard face fleece • Flex underarm panel for ease of movement • Zip front with internal storm flap and chin guard, zip reversed for cleaner look • Smart casual corporate garment with narrow twinstitch detail • Fabric is warm and comfortable, ideal as insulation layer • Coat loop at back neck

SIZES XS-4XL, 6XL - Size Guide L
FABRIC 280gsm 100% Polyester
CODE OTW.JKT025-998 - Black



FLEECE
JACKET

- Modern fit • Vislon zip front • Adjustable toggle in body hem and elasticated sleeve cuffs • Two zip hand pockets • 100% polyester low pill micro fleece

SIZES 8-24 - Size Guide L
FABRIC 285gsm 100% Polyester
CODE BIN.JKT008-820 - Navy
BIN.JKT008-998 - Black



DEANE
SOFTSHELL VEST

- Contemporary fit • Stand collar • Two lower front zip hand pockets, right hand side zip chest pocket, two internal mesh lined pockets • Polyester elastane woven bonded with polyester fleece zip front with internal storm flap and chin guard, zip reversed for cleaner look • Adjustable body hem with bungee cord

SIZES XS-4XL - Size Guide L
FABRIC 330gsm 97% Poly 3% Elastane
CODE OTW.VST003-820 - Navy
OTW.VST003-998 - Black



DEANE
KNIT CARDIGAN

- Contemporary fit • V-neck with knitted band • Two lower front welt pockets with internal pocket bags • Merino Acrylic single jersey knit • Button front • Rib sleeve and body hems • Mid weight warm cardigan

SIZES 2XS-5XL - Size Guide R
FABRIC 12 Gauge 50% Merino 50% Acrylic
CODE KNT.CDG006-824 - French Navy
KNT.CDG006-998 - Black

FIRE RETARDANT

Workwear for exposure to molten metals and electrical hazards must meet exacting government standards. But protection in hazardous work environments is only half the battle. To be effective, this specialised workwear must be used properly and consistently so garments need to be functional, cool and comfortable even in the most extreme conditions. All the designs in our Fire-Retardant range come in two fabrics, each designed to protect against different industrial hazards.



FR PROTECTIVE FABRIC

SPECIAL FEATURES

Each garment has been designed to ensure there are no openings which could catch or hold sparks or burning particles. Overalls feature a unique new comfort line which combines a raglan sleeve into the shoulder of a set-in sleeve and maximises ease of movement. The underarm gusset provides movement without pulling the lower half of the garment up when the arm is extended. Hip pockets are slanted for easy access while a flap keeps them closed and safe from stray sparks. Press-stud closures keep tabbed pockets protected. A wrap-over collar and concealed zip add further protection against molten fragments. All zips and domes are heat resistant. We use FR retro-reflective tapes providing maximum protection for the wearers.



PROBAN

Proban® garments are suitable for maintenance, work in utilities or welding situations where protection against molten metals is required. Proban® is a world leading textile Fire Retardant treatment applied to natural fabrics - in this case 100% cotton. Proban® provides the first level of fire retardance and peace of mind to both industrial and consumer markets. Our Proban garments offer Arc Rating Level II.



MEGATEC 300N

Megatec 300N garments are manufactured from a blended fire-retardant fabric which offers increased protection from radiant heat, small flames, arc flash and chemical splashes. Our mid-level FR range, Megatec garments are Arc Level II rated making them ideal for use in a range of work environments where FR and arc protection properties are required. They all meet all test requirements per NFPA 70E.



CONCEALED
VISLON ZIP



WRAP OVER
COLLAR



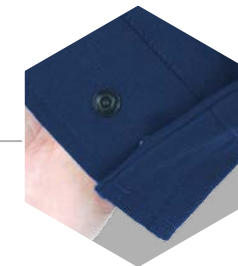
UNDERARM
GUSSET



POCKET COVER
FLAP



DOMED TABBED
POCKETS



ADJUSTABLE
WIDTH CUFFS





PROBAN LONG SLEEVE
DAY/NIGHT DOME SHIRT

- 

Two chest pockets with domed flaps and pen access
- 

• Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • ATPV Level II 10.7cal/cm2
- 


• Double hoop FR reflective tape configuration
- 


• Dome front closure • Adjustable domed sleeve cuff with protective gusset • Underarm gusset ensure full arm movement • UHF chip
- 


SIZES S-4XL - Size Guide G
- FABRIC** 335gsm 100% Cotton
- CODE** FRE.WSH006-300 - Orange/Navy




PROBAN LONG SLEEVE
DAY DOME SHIRT

- 

Two chest pockets with domed flaps and pen access
- 

• Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • ATPV Level II 10.7cal/cm2
- 

• Plastic dome front closure • Adjustable domed sleeve cuff with protective gusset • Underarm gusset ensure full arm movement • UHF chip
- 

SIZES S-4XL - Size Guide G
- FABRIC** 335gsm 100% Cotton
- CODE** FRE.WSH005-300 - Orange/Navy



PROBAN
TROUSER WITH TAPE

- 

Flat front concealed dome - no exposed metal
- 


• Wide durable belt loops • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • ATPV Level II 10.7cal/cm2 • Vislon zip
- 


• Durable twinstitch detail • Heavy topstitch thread through crotch • One row of FR reflective tape above the knee • UHF chip
- 


SIZES 82R-122R - Size Guide C
- FABRIC** 335gsm 100% Cotton
- CODE** FRE.WTR002-820 - Navy




PROBAN
TROUSER

- 

Flat front concealed dome - no exposed metal
- 

• Side front and back hip pockets, side cargo pockets with concealed domes, the right side has an extra ruler pocket • Wide durable belt loops • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • ATPV Level II 10.7cal/cm2 • Vislon zip
- 

• Durable twinstitch detail • Heavy topstitch thread through crotch • UHF chip
- 

SIZES 82R-122R - Size Guide C
- FABRIC** 335gsm 100% Cotton
- CODE** FRE.WTR001-820 - Navy

FLEX



PROBAN
DAY/NIGHT DOME OVERALL

- ☀️ Wrap around collar with double dome closure
- 🔥 • Two slanted hand pockets with cover flap, two chest patch pockets and one right back hip pocket with concealed domed flaps • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • ATPV Level II 10.7cal/cm2 • Double hoop FR reflective tape configuration • Concealed plastic dome front closure • Adjustable domed sleeve cuff with protective gusset • Underarm gusset ensure full arm movement • UHF chip
- ⚡
- 🏭
- 🌿
- ✂️

SIZES 3R-14R - Size Guide B
FABRIC 335gsm 100% Cotton
CODE FRE.OAL008-801 - Orange/Navy

FLEX



PROBAN
DAY DOME OVERALL

- ☀️ Wrap around collar with double dome closure
- 🔥 • Two slanted hand pockets with cover flap, two chest patch pockets and one right back hip pocket with concealed domed flaps • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • ATPV Level II 10.7cal/cm2 • Concealed plastic dome front closure • Adjustable domed sleeve cuff with protective gusset • Underarm gusset ensure full arm movement • UHF chip
- ⚡
- 🏭
- 🌿
- ✂️

SIZES 4R-14R - Size Guide B
FABRIC 335gsm 100% Cotton
CODE FRE.OAL006-801 - Orange/Navy

FLEX



PROBAN
DAY/NIGHT ZIP OVERALL

- ☀️ Wrap around collar with double dome closure • Two slanted hand pockets, two chest patch pockets, right side with concealed dome flap and left side with pen pocket, one right back hip pocket and one side phone pocket • Contrast bartacks on chest, hip and phone pockets • Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • Double hoop FR reflective tape configuration • ATPV Level II 10.7cal/cm2
- 🔥 • Concealed zip front closure • Adjustable domed sleeve cuff with protective gusset • Flex underarm panel for ease of movement • UHF chip
- ⚡
- 🏭
- 🌿
- ✂️

SIZES 77R-142R - Size Guide B
FABRIC 335gsm 100% Cotton
CODE FRE.OAL012-801 - Orange/Navy



PROBAN
RAGLAN DOME OVERALL

- 🔥 Two slanted hand pockets, two chest patch pockets with flaps and one right back hip pocket and right side phone pocket • Cotton FR 3X1 drill with Proban treatment, best suited to chemical, oil, gas and petrochemical industries - exposure to flames for short periods • Concealed plastic dome front closure • Domed sleeve vent • Back waist elastication • Side vents to access trouser pockets
- ⚡
- 🏭
- 🌿
- ✂️

SIZES 77R-137R - Size Guide A
FABRIC 335gsm 100% Cotton
CODE ALN.OAL141-820 - Navy



MEGATEC LONG SLEEVE DAY/NIGHT DOME SHIRT

- Two chest pockets with domed flaps and pen access
 - Compliant with AS/NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments
 - Cottonpoly Antistatic 2X2 twill, best suited to petrochemical, refineries, energy supply and anywhere FR and Arc rating is required
 - ATPV Level II 10.7cal/cm2
 - Double hoop FR reflective tape configuration
 - Plastic dome front closure
 - Adjustable domed sleeve cuff with protective gusset
 - Underarm gusset ensure full arm movement
 - UHF chip
- | | |
|---------------|---------------------------------------------------|
| SIZES | S-4XL - Size Guide G |
| FABRIC | 300gsm 74% Cotton
25% Polyester 1% Anti-static |
| CODE | FRE.WSH001-300 - Orange/Navy |



MEGATEC LONG SLEEVE DAY DOME SHIRT

- Two chest pockets with domed flaps and pen access
 - Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments
 - Cottonpoly Antistatic 2X2 twill, best suited to petrochemical, refineries, energy supply and anywhere FR and Arc rating is required
 - ATPV Level II 10.7cal/cm2
 - Plastic dome front closure
 - Adjustable domed sleeve cuff with protective gusset
 - Underarm gusset ensure full arm movement
 - UHF chip
- | | |
|---------------|---------------------------------------------------|
| SIZES | S-6XL - Size Guide G |
| FABRIC | 300gsm 74% Cotton
25% Polyester 1% Anti static |
| CODE | FRE.WSH002-300 - Orange/Navy |



MEGATEC TROUSER WITH TAPE

- Flat front, concealed dome - no exposed metal
 - Side cargo pockets with concealed dome flaps
 - Wide durable belt loops
 - Cottonpoly Antistatic twill, best suited to petrochemical, refineries, energy supply and anywhere FR and Arc rating is required
 - Vislon zip
 - Durable twinstitch detail
 - Heavy topstitch thread through crotch
 - One row of FR reflective tape above the knee
 - UHF chip
- | | |
|---------------|---------------------------------------------------|
| SIZES | 72R-127R - Size Guide C |
| FABRIC | 300gsm 74% Cotton
25% Polyester 1% Anti static |
| CODE | FRE.TSR004-820 - Navy |



MEGATEC TROUSER

- Flat front, concealed dome - no exposed metal
 - Side cargo pockets with concealed dome flaps
 - Wide durable belt loops
 - Cottonpoly Antistatic twill, best suited to petrochemical, refineries, energy supply and anywhere FR and Arc rating is required
 - Vislon zip
 - Durable twinstitch detail
 - Heavy topstitch thread through crotch
 - UHF chip
- | | |
|---------------|---------------------------------------------------|
| SIZES | 72R-127R - Size Guide C |
| FABRIC | 300gsm 74% Cotton
25% Polyester 1% Anti static |
| CODE | FRE.TSR003-820 - Navy |

FLEX



MEGATEC
DAY/NIGHT DOME OVERALL

- ☀️ Wrap around collar with double dome closure
- 🔥 • Two slanted hand pockets with cover flap, two chest patch pockets and one right back hip pocket with concealed domed flaps • Compliant with AS/ NZS 4602 4.1:2011 Day/Night Standard of Hi Vis garments • Cottonpoly Antistatic 2X2 twill, best suited to petrochemical, refineries, energy supply and anywhere FR and Arc rating is required
- ⚡ • ATPV Level II 10.7cal/cm2 • Concealed dome front closure • Adjustable domed sleeve cuff with protective gusset • Underarm gusset ensure full arm movement • UHF chip

SIZES 3R-14R - Size Guide B
FABRIC 300gsm 74% Cotton
25% Polyester 1% Anti static
CODE FRE.OAL005-801 - Orange/Navy

FLEX



MEGATEC
DAY DOME OVERALL

- ☀️ Wrap around collar with double dome closure
- 🔥 • Two slanted hand pockets with cover flap, two chest patch pockets and one right back hip pocket with concealed domed flaps • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Cottonpoly Antistatic 2X2 twill, best suited to petrochemical, refineries, energy supply and anywhere FR and Arc rating is required
- ⚡ • ATPV Level II 10.7cal/cm2 • Concealed dome front closure • Adjustable domed sleeve cuff with protective gusset • Underarm gusset ensure full arm movement • UHF chip

SIZES 4R-14R - Size Guide B
FABRIC 300gsm 74% Cotton
25% Polyester 1% Anti static
CODE FRE.OAL004-801 - Orange/Navy



MEGATEC DAY
DOME OVERALL
FRE.OAL004-801

FOOD MANUFACTURING

Durable, effective, hygienic workwear developed by Deane to meet the challenges faced by the food industry. Because, when your people are the first line against bacteria and contamination, quality pays. All our food manufacturing garments comply with strict laundry requirements, so you're in safe hands and so are your customers. Beyond exceptional functionality, our food manufacturing collection is light and comfortable. The Deane range has you covered with head gear, dustcoats, white and Hi-vis jerkins, trousers and food industry overalls in a unisex fit.



FOOD HI VIS DAY
LONG SLEEVE TOP
FOD.SHR001-100



FOOD HI VIS
LONG SLEEVE DAY TOP

- Standard collar with V-neck and rib band
- Compliant with AS/NZS 4602 4.1:2011 day standard of hi vis garments
- Suitable for industrial laundry
- Rib cuffed, close fitting sleeve hems
- UHF chip

SIZES	XS-5XL - Size Guide I
FABRIC	160gsm 65% Polyester 35% Cotton
CODE	FOD.SHR001-100 - Orange/White FOD.SHR001-102 - Yellow/White FOD.SHR001-800 - Yellow/Navy FOD.SHR001-801 - Orange/Navy



FOOD HI VIS
SHORT SLEEVE DAY TOP

- Standard collar with V-neck and rib band
- Compliant with AS/NZS 4602 4.1:2011 day standard of hi vis garments
- Suitable for industrial laundry
- UHF chip

SIZES	XS-5XL - Size Guide I
FABRIC	160gsm 65% Polyester 35% Cotton
CODE	FOD.SHR003-100 - Orange/White FOD.SHR003-800 - Yellow/Navy FOD.SHR003-801 - Orange/Navy



FOOD LONG SLEEVE TOP
WITH OPEN COLLAR

- Standard collar with open placket
- Suitable for industrial laundry
- Rib cuffed, close fitting sleeve hems
- UHF chip

SIZES	S-6XL - Size Guide I
FABRIC	190gsm 65% Polyester 35% Cotton
CODE	FOD.TOP005-122 - White



FOOD LONG SLEEVE TOP
WITH RIBBED NECKLINE

- Standard collar with V-neck and rib band
- Suitable for industrial laundry
- Rib cuffed, close fitting sleeve hems
- UHF chip

SIZES	2XS-5XL - Size Guide I
FABRIC	160gsm 65% Polyester 35% Cotton
CODE	FOD.TOP004-122 - White



FOOD SHORT
SLEEVE TOP

- Relaxed fit
- Open neck placket, one piece collar
- UHF chip
- No pockets
- Suitable for industrial laundry
- Polycotton plain weave

SIZES	XS-6XL - Size Guide I
FABRIC	190gsm 65% Polyester 35% Cotton
CODE	ALA.TOP084-122 - White



FOOD
PANT WITH POCKETS

- Elasticated drawstring waist • Side hand pockets, left side with internal fob • Suitable for industrial laundry • Easy fit through hip • UHF chip

SIZES	XS-6XL - Size Guide C
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	FOD.PNT002-122 - White FOD.PNT002-820 - Navy FOD.PNT002-830 - Royal



FOOD
PANT WITH INTERNAL POCKET

- Elasticated drawstring waist • One internal phone pocket at left front waist • Suitable for industrial laundry • Easy fit through hip • UHF chip

SIZES	XS-5XL - Size Guide C
FABRIC	240gsm 65% Polyester 35% Cotton
CODE	FOD.TSR001-122 - White FOD.TSR001-820 - Navy



FOOD
PANT WITH POCKETS

- Elasticated drawstring waist • Side hand pockets, left side with internal fob • Suitable for industrial laundry • Easy fit through hip • UHF chip

SIZES	XS-7XL - Size Guide C
FABRIC	160gsm 65% Polyester 35% Cotton
CODE	FOD.PNT004-650 - Burgundy





FOOD PANT
WITH POCKETS
FOD.PNT002-122



FOOD LONG SLEEVE ZIP
OVERALL WITH POCKETS
FOD.OAL001-122

FOOD
ZIP OVERALL WITH POCKETS


- 


Zip front YKK metal brass • Back shoulder action pleats • Suitable for industrial laundry • One internal chest pocket, two internal front pockets with side access • Back waist elastics • UHF chip
- 

SIZES 4-15 - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.OAL001-122 - White




FOOD
ZIP OVERALL


- 

Relaxed fit • Vislon zip front, one piece collar • Stretchy ribbing sleeve cuff for closer fitting • Left chest internal pocket with pen diVislon • Suitable for industrial laundry
- 

SIZES 3-16 - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE ALN.OAL146-122 - White

FOOD SHORT SLEEVE ZIP
OVERALL WITH POCKETS

- 

Zip front YKK metal brass • Back shoulder action pleats • Suitable for industrial laundry • One internal chest pocket, two internal front pockets with side access • Back waist elastics • UHF chip
- 

SIZES 4-15 - Size Guide A
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.OAL002-122 - White





FOOD DUSTCOAT WITH MANDARIN COLLAR

- Stand collar, closed neck • Concealed, reinforced dome front • Suitable for industrial laundry • Rib cuffed, close fitting sleeve hems • Centre back vent • UHF chip

SIZES XS-6XL - Size Guide F
FABRIC 190gsm 65% Polyester 35% Cotton
CODE FOD.DCT013-122 - White



FOOD DUSTCOAT

- Revere open collar, or domed closed • Concealed reinforced dome front • Suitable for industrial laundry • Rib cuffed, close fitting sleeve hems • Centre back vent • UHF chip

SIZES 82R-137R - Size Guide F
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.DCT006-122 - White



FOOD DUSTCOAT WITH POCKETS

- Revere open collar • Concealed reinforced dome front • Suitable for industrial laundry • Two internal front pockets with side access • Centre back vent • UHF chip

SIZES 82R-147R - Size Guide F
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.DCT001-122 - White



FOOD DUSTCOAT WITH CONTRAST TRIM

- Revere open collar, or domed closed • Concealed, reinforced dome front • Suitable for industrial laundry • Rib cuffed, close fitting sleeve hems • Centre back vent • Contrast tape on back collar and waistline • UHF chip

SIZES 82R-132R - Size Guide F
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.DCT009-100 - Orange/White



FOOD HI VIS DAY DUSTCOAT

- Revere open collar • Concealed reinforced dome front • Compliant with AS/NZS 4602 4.1:2011 Day Standard of Hi Vis garments • Suitable for industrial laundry • Two toned panels • Rib cuffed, close fitting sleeve hems • Centre back vent • UHF chip

SIZES 82R-132R - Size Guide F
FABRIC 240gsm 65% Polyester 35% Cotton
CODE HVZ.DCT002-304 - Orange/White



BIB
APRON



Knee length full apron • No pockets • Herringbone ties at neck and back waist • Suitable for industrial laundry

- SIZES** One Size
FABRIC 240gsm 65% Polyester 35% Cotton
CODE DEA.APR002-830 - Royal
DEA.APR002-122 - White
DEA.APR002-998 - Black



BIB
APRON



Heavy duty full apron • No pockets • Herringbone ties at neck and back waist • Suitable for industrial laundry

- SIZES** One Size
FABRIC 310gsm 100% Cotton
CODE DEA.APR001-122 - White



STRIPE
BIB APRON



Woven striped butchers apron • Full length below knee • No pockets • Black herringbone ties at neck and back waist • Suitable for Industrial laundry

- SIZES** One Size
FABRIC 240gsm 65% Polyester 35% Cotton
CODE DEA.APR004-009 - Navy/White



CHEF UNISEX LONG SLEEVE
CONTRAST JACKET
CUT.JKT002-122

CHEF RANGE

Your kitchen staff will look as good as your front of house in our cutting-edge unisex Chef range. We love designing gear offering the comfort and movement you need to make creating top food and beverages look effortless. We offer a range of both classic and contemporary dome design jackets to suit your style. These garments are manufactured in industrial quality polycotton and can be trimmed or branded.

FLEX



CHEF UNISEX LONG SLEEVE DOME JACKET WITH MESH PANELS

- Flex fit to give ultra-movement • Mandarin collar
- Dome attachment • Suitable for Industrial laundry
- Polycotton plain weave • Side panels in mesh to increase comfort and breathability • Edge stitching on seams • Left arm pocket • Side seam hem splits

SIZES 2XS-5XL - Size Guide K
FABRIC 190gsm 65% Polyester 35% Cotton
CODE CUT.JKT015-998 - Black
CUT.JKT015-122 - White

FLEX



CHEF UNISEX SHORT SLEEVE DOME JACKET WITH MESH PANELS

- Flex fit to give ultra-movement • Mandarin collar
- Dome attachment • Suitable for Industrial laundry
- Polycotton plain weave • Side panels in mesh to increase comfort and breathability • Edge stitching on seams • Left arm pocket • Side seam hem splits

SIZES 2XS-5XL - Size Guide K
FABRIC 190gsm 65% Polyester 35% Cotton
CODE CUT.JKT016-998 - Black
CUT.JKT016-122 - White



CHEF UNISEX LONG SLEEVE CONTRAST JACKET

- Classic fit • Mandarin collar • Double breasted, front closure with stud button on removable strips • Black trim on neckline and front edge
- Suitable for industrial laundry • Deep turn back cuffs • Left sleeve thermometer pocket • UHF chip • Supplied with a full set of stud buttons and strips

SIZES 3XS-4XL - Size Guide J
FABRIC 240gsm 65% Polyester 35% Cotton
CODE CUT.JKT002-122 - White




CHEF UNISEX SHORT SLEEVE CONTRAST JACKET

- Classic fit • Mandarin collar • Double breasted, front closure with stud button on removable strips • Black trim on neckline and front edge
- Suitable for industrial laundry • Left sleeve thermometer pocket • Black button strips available separately • UHF chip • Supplied with a full set of stud buttons and strips

SIZES 3XS-4XL - Size Guide J
FABRIC 240gsm 65% Polyester 35% Cotton
CODE CUT.JKT004-122 - White




CHEF UNISEX LONG SLEEVE FLEX JACKET

-  Slim fit • Mandarin collar • Double breasted, front closure with concealed stud button • Contouring flexible knit side panels and ergonomic sleeves improves movement and flexibility back yoke has additional ventillation openings • Contrast stitching on shoulder panels • Left sleeve thermometer panels • Long side splits allows ease to fit fuller hips • Back collar tab to hold your apron

SIZES 2XS-5XL - Size Guide K
FABRIC 190gsm 65% Polyester 35% Cotton
CODE DEA.JKT014-122 - White



CHEF LONG SLEEVE CLASSIC JACKET

-  Mandarin collar • Double breasted front closure, button strips available separately • Suitable for industrial laundry • Deep turn back cuffs • Left sleeve thermometer pocket

SIZES XS-4XL - White
XS-5XL - Black
Size Guide K
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.JKT001-122 - White
FOD.JKT001-998 - Black




CHEF UNISEX LONG SLEEVE CLASSIC JACKET

-  Classic fit • Mandarin collar • Double breasted, front closure with stud button on removable strips • Suitable for industrial laundry • Deep turn back cuffs • Left sleeve thermometer pocket • UHF chip • Supplied with a full set of stud buttons and strips

SIZES 3XS-4XL - Size Guide J
FABRIC 240gsm 65% Polyester 35% Cotton
CODE CUT.JKT001-122 - White




CHEF UNISEX SHORT SLEEVE CLASSIC JACKET

-  Classic fit • Mandarin collar • Double breasted, front closure with stud button on removable strips • Suitable for industrial laundry • Left sleeve thermometer pocket • UHF chip • Supplied with a full set of stud buttons and strips

SIZES 3XS-4XL - Size Guide J
FABRIC 240gsm 65% Polyester 35% Cotton
CODE CUT.JKT003-122 - White



CHEF WOMEN'S LONG SLEEVE CLASSIC JACKET

-  Mandarin collar • Double breasted front closure, button strips available separately • Suitable for industrial laundry • Deep turn back cuffs • Left sleeve thermometer pocket

SIZES 8-22 - Size Guide L
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.JKT005-122 - White
FOD.JKT005-998 - Black



CHEF UNISEX DRAWCORD PANT WITH POCKETS

-
- Classic fit • Elasticated drawstring waist
• Side hand pockets and right back pocket

-
- Suitable for industrial laundry • Easy fit through hip • UHF chip

SIZES XS-5XL - Size Guide C
FABRIC 240gsm 65% Polyester 35% Cotton
CODE CUT.PNT001-018 - Black/White

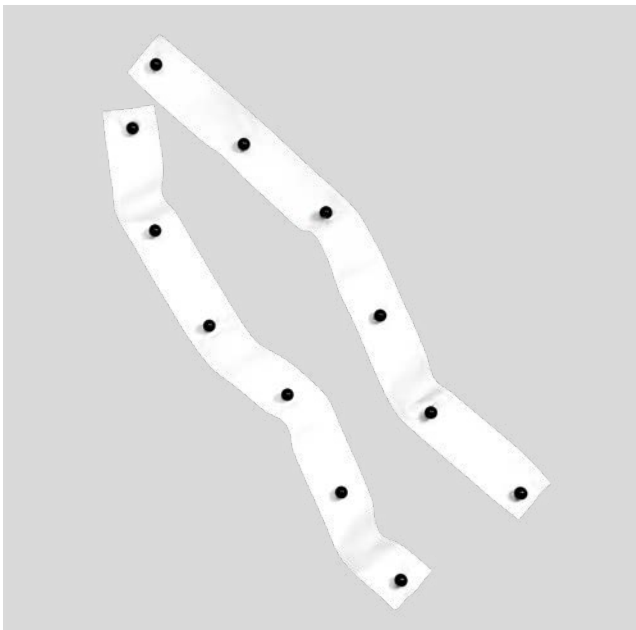


CHEF UNISEX DRAWCORD PANT WITH POCKETS

-
- Classic fit • Elasticated drawstring waist
• Side hand pockets and right back pocket

-
- Suitable for industrial laundry • Easy fit through hip • UHF chip

SIZES XS-5XL - Size Guide C
FABRIC 240gsm 65% Polyester 35% Cotton
CODE CUT.PNT001-998 - Black



CHEF BUTTON STRIPS

-
- For use in chef jackets • Makes button changes more effective when laundering • Buttons on a strip are less inclined to be lost from the set

SIZES XS-4XL
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.SUN001-001 - White/Black
FOD.SUN001-122 - White



FOOD SKULL CAP

-
- Elastic adjustment at back • Suitable for industrial laundry • UHF chip

-
- SIZES** XS-M - White
S-L - Black
Size Guide N
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.HAT001-122 - White
FOD.HAT001-998 - Black



FOOD CAP WITH MESH

-
- Mesh crown and hair piece • Suitable for industrial laundry • Elastic adjustment at back • Elasticated edge on hair piece

SIZES S-2XL - Size Guide N
FABRIC 240gsm 65% Polyester 35% Cotton
CODE FOD.HAT004-122 - White ✂
FOD.HAT004-998 - Black

ACCESSORIES

Equip yourself from head to toe for any work environment with our all-important everyday essentials. Deane Apparel's versatile and concise range of accessories will keep you comfortable and put the finishing touch to your workwear





UNISEX
BASEBALL CAP

- Adjustable back
- Brushed cotton

SIZES One size
CODE ACS.HAT011-820 - Navy
ACS.HAT011-998 - Black



UNISEX
MICROFLEECE BEANIE

- Turn-up band
- Polyester microfleece

SIZES One Size
CODE ACS.HAT003-820 - Navy
ACS.HAT003-998 - Black



UNISEX
BEANIE

- Turn-up band

SIZES One size
CODE ACS.HAT005-820 - Navy
ACS.HAT005-998 - Black



MEN'S
MID-CALF SOCKS

• Mid calf height

SIZES S-L
FABRIC 70% Merino Wool, 30% Nylon
CODE ACS.SOX001-998 - Black



MEN'S
THERMAL SOCKS

• Thermal hiker

SIZES S-L
FABRIC 70% Merino Wool, 30% Nylon
CODE ACS.SOX003-820 - Navy



MEN'S
WALKER LONG SOCKS

• Walker long sock

SIZES 2-5, 4-7, 6-10, 11-13
FABRIC 70% Merino Wool, 30% Nylon
CODE ACS.SOX006-820 - Navy



MEN'S
30MM LEATHER BELT

- Silver buckle
- Genuine leather

SIZES XS-6XL - Size Guide D
CODE ACS.BLT002-998 - Black




MEN'S
TIE

- Options: Clip, loop, and standard

SIZES One Size
CODE ACS.TIE003-998 - Black



UNISEX
FINGERLESS GLOVE



- Wool



SIZES S-L
CODE ACS.GLV002-820 - Navy
ACS.GLV002-998 - Black



MEN'S LONG SLEEVE
THERMAL TOP



- Close fit • Crew neck with bound edge
• Relaxed raglan sleeves with wide knitted cuffs • Sleeve and body hem twinstitched
• Base layer thermal

SIZES S-3XL, 5XL - Size Guide H
FABRIC 200gsm 100% Merino
CODE MER.JSY001-998 - Black



MEN'S LONG JOHN
MERINO PANT

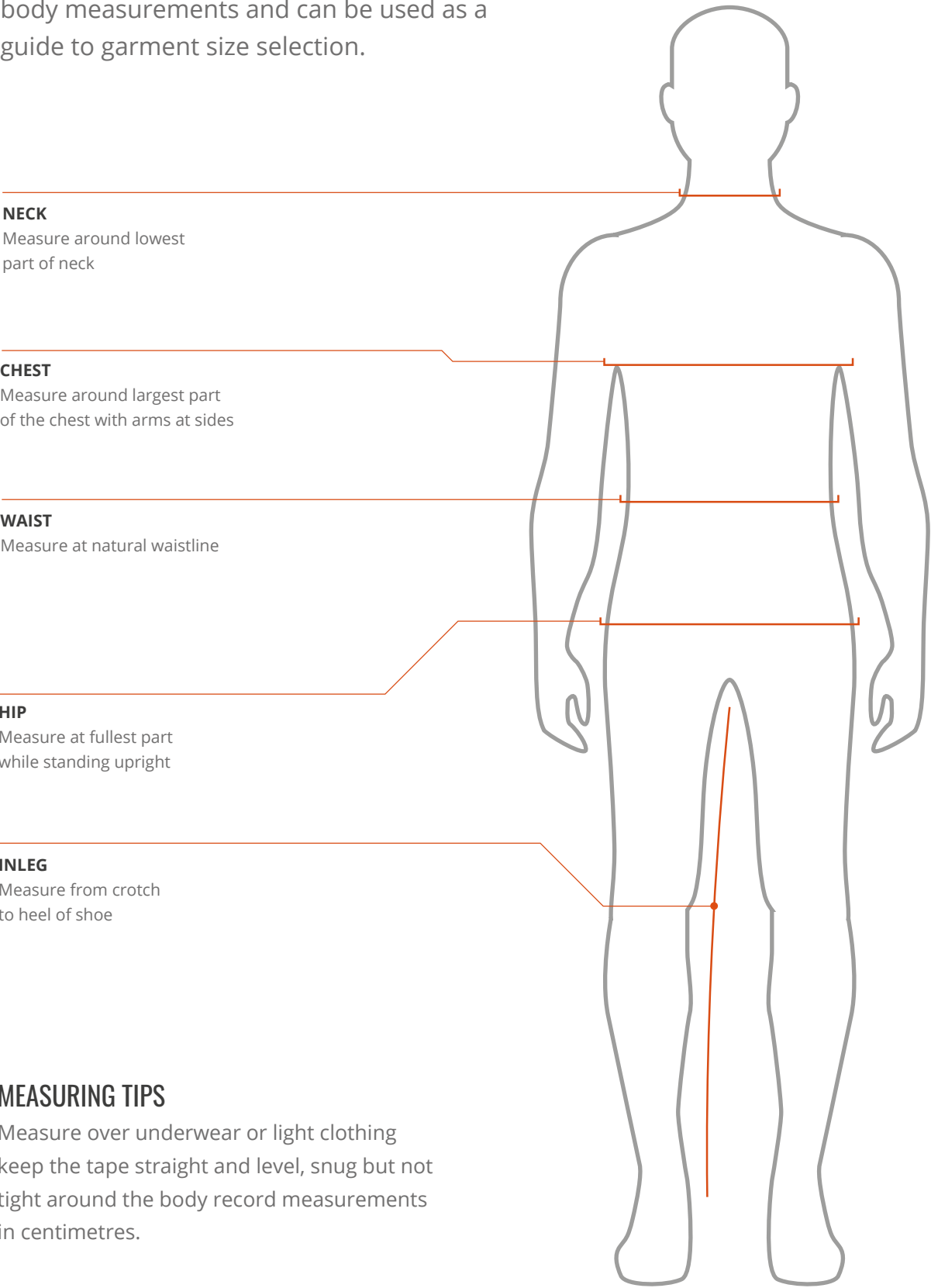


- Elastic waist, cuffed hem • Fine merino single jersey knit • Odour resistant, smooth yarn no itch • Stretchable yarn and knit
• Regulates body temperature

SIZES S-3XL - Size Guide T
FABRIC 210gsm 100% Merino
CODE DEA.UND001-998 - Black

SIZE GUIDE

The measurements on this guide are actual body measurements and can be used as a guide to garment size selection.



NECK
Measure around lowest part of neck

CHEST
Measure around largest part of the chest with arms at sides

WAIST
Measure at natural waistline

HIP
Measure at fullest part while standing upright

INLEG
Measure from crotch to heel of shoe

MEASURING TIPS
Measure over underwear or light clothing keep the tape straight and level, snug but not tight around the body record measurements in centimetres.

A OVERALLS REGULAR (AVERAGE HEIGHT 177CM)

CHEST METRIC SIZE	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R	137R	142R
IMPERIAL SIZE	3	4	5	6	7	8	9	10	11	12	13	14	15	16
To Fit Chest	77	82	87	92	97	102	107	112	117	122	127	132	137	142
To Fit Waist	67	72	77	82	87	92	97	102	107	112	117	122	127	132

Some overalls also available in STOUT (shorter height 173cm & heavier build) and LONG (taller height 182cm & slimmer)

B FLEX OVERALLS REGULAR (AVERAGE HEIGHT 177CM)

CHEST METRIC SIZE	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R
IMPERIAL SIZE	3	4	5	6	7	8	9	10	11	12	13	14
To Fit Chest	72	77	82	87	92	97	102	107	112	117	122	127
To Fit Waist	62	67	72	77	82	87	92	97	102	107	112	117

Also available in STOUT (shorter height 173cm & heavier build) and LONG (taller height 182cm & slimmer build)

C TROUSERS & SHORTS REGULAR AVERAGE HEIGHT 173-177CM

METRIC SIZE	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R	137R	142R
MULTI SIZE	S		M		L		XL		2XL		3XL		4XL	
To Fit Waist	77	82	87	92	97	102	107	112	117	122	127	132	137	142

Trousers also available in STOUT (shorter height 168-172cm & heavier build) and LONG (taller height 178-182cm & slimmer build)

D MEN'S BELT

MULTI SIZE	XS		S		M		L		XL		2XL		3XL		4XL		5XL
To Fit Waist	62	67	72	77	82	87	92	97	102	107	112	117	122	127	132	137	142

E RAIN PANTS

MULTI SIZE	XS	S	M	L	XL	2XL	3XL
To Fit Waist	80	84	88	92	96	100	104

F DUSTCOATS

METRIC SIZE	77R	82R	87R	92R	97R	102R	107R	112R	117R	122R	127R	132R	137R	142R
To Fit Chest	77	82	87	92	97	102	107	112	117	122	127	132	137	142

G SHIRTS / JACKETS / POLO

MULTI SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL						
To Fit Chest	77	82	87	92	97	102	107	112	117	122	127	132	137	142	147	152

H POLOS/FLEECE/RAINCOAT/T-SHIRT

MULTI SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL / 7XL
To Fit Chest	92	97	102	107	112	117	123	130	137	151

I FOOD TOPS

MULTI SIZE	XS		S		M		L		XL		2XL		3XL		4XL		5XL
To Fit Chest	72	77	82	87	92	97	102	107	112	117	122	127	132	137	142	147	152

J CHEF JACKETS

MULTI SIZE	3XS	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL						
To Fit Chest	72	77	82	87	92	97	102	107	112	117	122	127	132	137	142	147-	152

K CHEF JACKETS

MULTI SIZE	2XS	XS	S	M	L	XL	2XL	3XL	4XL	5XL						
To Fit Chest	72	77	82	87	92	97	102	107	112	117	122	127	132	137	142	147

L WOMEN'S WEAR

MULTI SIZE	2XS	XS	S	M	L	XL	2XL	3XL	4XL			
Women's Size	6	8	10	12	14	16	18	20	22	24	26	28
To Fit Bust	82	87	92	97	102	107	112	117	122	127	132	137
To Fit Waist	65	70	75	80	85	90	95	100	105	110	115	120
To Fit Hips	90	95	100	105	110	115	120	125	130	135	140	145

M WOMEN'S BELT

MULTI SIZE	XS		S		M		L		XL		2XL		3XL	
To Fit Waist	56	60	65	70	75	80	85	90	95	100	105	110	115	120

N FOOD HATS

MULTI SIZE	XS	S	M	L	XL
To Fit Head Circ.	53	56	59	62	65

O CHILDRENS WEAR

CHILD'S SIZE	2	4	6	8	10	12	14	16
To Fit Chest	56	60	64	68	72	76	80	84
Height	92	108	120	130	150	160	165	170

P MEN'S CORPORATE SHIRTS

MULTI SIZE	XS		S		M		L		XL		2XL		3XL		4XL		5XL		6XL	
Neck in CM	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54
To Fit Chest	76	80	84	88	92	96	100	104	108	112	116	120	124	128	132	136	140	144	148	152

R WOMEN'S

MULTI SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL
To Fit Bust	87	92	97	102	107	112	117	122	127

T LONG JOHN

MULTI SIZE	S	M	L	XL	2XL	3XL
To Fit Waist	82	87	92	97	102	107



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